

## RAW MATERIAL SPECIFICATIONS

<b>HDPE</b>	<b>Mobile Garbage Bins</b>	Wheels and axles must be removed except for the bottom bin to allow easy movement of stacks of 13 bins.
		Lids dismantled, palletised and strapped.
		Labels removed.
		Pressure cleaned internally and externally.
		Stacked approximately 13 high.
<b>HDPE</b>	<b>Poly Pipe, Offcuts, Shavings</b>	Where possible baled into blocks - 750mm x 750cm x 1200mm with a minimum of 3 lateral straps (dependant on size of pipe).
		Accepted pipe lengths of 3-20m with a diameter of 100mm-1200mm.
		Bale weight should be between 240-320kg
		Broken bales will be rejected.
		Contaminated bales will be rejected. Contaminants include: oil, soil, plastic film bags, paper, metal, glass, timber, stone, packaging tapes, PET, PVC.
<b>PP</b>	<b>Buckets, crates, bottles, tubs.</b>	Where possible baled into blocks - 750mm x 750cm x 1200mm with a minimum of 3 lateral straps, placed on a pallet and shrink wrapped.
		Each bale should be tagged with the suppliers name, date of packaging and weight.
		Bale weight should be between 260-320kg
		Broken bales will be rejected.
		Contaminated bales will be rejected. Contaminants include: oil, soil, plastic film bags, paper, metal, glass, timber, stone, packaging tapes, PET, PVC.
<b>LDPE</b>	<b>Rotational Moulding offcuts, reject tank waste</b>	Offcuts are to be cut to size and put inside reject tanks or into packaging provided such as cages or bales.
		Material containing contaminants such as metal taps or pipe fittings will be rejected.
	<b>Films - loose</b>	Must be baled into blocks 750mm x 750mm x 1200mm with a minimum of 2 lateral straps. 2-4 bales per pallet and strapped for transport or put into packaging provided.
		Each bale should be tagged with the suppliers name, date of packaging and weight.
		Bales should weigh between 40-250kg
		Bales should be free from contaminants such as: Laminated plastic, HDPE, paper, metal, glass, timber, stone, PET, PVC, oil, grease, soil, or they will be rejected.
	<b>Films-rolls</b>	Must be placed inside stillages and strapped for transport on pallets.
		Bales should be free from contaminants such as: Laminated plastic, HDPE, paper, metal, glass, timber, stone, PET, PVC, oil, grease, soil, or they will be rejected.